

# Hydrotite Installation Guidelines



## For CJ0725-3K, DSS0220 & CJ1020-2K profiles

### Construction Joints

A clean, dry, smooth surface (not scabbled) free from oils, grease, dust, debris, etc. is required, similar to a wood float or off-form finish. Air holes 4-5mm in diameter or depth should be repaired with a suitable repair mortar.

Hydrotite waterstops should be positioned to ensure that a minimum of 100 mm cover of concrete is present to accommodate pressure developed during the swelling process.

All joining methods of Hydrotite are by a neat, firm butt joint firmly pushed up to the next section to be joined, this is achieved by cutting the ends square with a sharp knife or scissors. A bead of Leakmaster should then be placed across each joint as leaks may occur due to poorly formed butt joints. The use of Leakmaster in this area helps to ensure a watertight structure.

Nailing of Hydrotite is not recommended (unless using adhesive) as it may be stretched or if loose form a curtain effect that would allow the concrete slurry or aggregate to get under or behind the Hydrotite. Leave a 100mm tail of hydrotite to allow butt joining to the next pour, for any 90° angles Hydrotite must be cut and butt joined, not simply pulled around the corner as voids can be formed in the corners.

Hydrotite should be protected from moisture or ponding of water prior to placement of concrete to avoid pre-expansion. If Hydrotite has been exposed to water check for expansion. Hydrotite turns from a dark blue colour to a light blue colour when it starts to expand, this acts as a visual alert for the contractor so that they can tell if the Hydrotite has pre-expanded.

If Hydrotite has been submerged with water for some time and has already expanded too much, simply remove the strip and replace it with new material. The expanded strip when dried, will return to its original size and can be reused without losing its sealing/expanding properties. If reusing Hydrotite it may be necessary to adhere the Hydrotite strip to the concrete with a brushable grade adhesive.

For areas where ponding or running water may be a problem, please refer to your nearest Parchem office.

## Smooth Surface Adhesive Backed Hydrotite

Lay Hydrotite along a clean dry concrete surface next to where the Hydrotite is to be installed. Peel protective backing paper off Hydrotite a section at a time, turn Hydrotite over and press firmly down onto prepared concrete surface making sure Hydrotite is fully bonded to the concrete. A bead of Leakmaster should be placed across any joints.

## Smooth Surface Non-Adhesive Hydrotite

Lay Hydrotite along concrete surface next to where the Hydrotite is to be placed. A layer of brushable grade solvent based contact adhesive is to be brushed onto the concrete 30mm wide and a layer brushed onto one side of the Hydrotite. When touch dry, turn the Hydrotite over and press firmly down onto the concrete surface, this will give an excellent bond. Leakmaster gun grade waterstop can be used in lieu of the contact adhesive as an alternative (Refer to rough surface details for installation guidelines). A bead of Leakmaster should be placed across any joints.

## Rough Surfaces

The following guidelines are to be used for adhesive backed and non-adhesive backed Hydrotite.

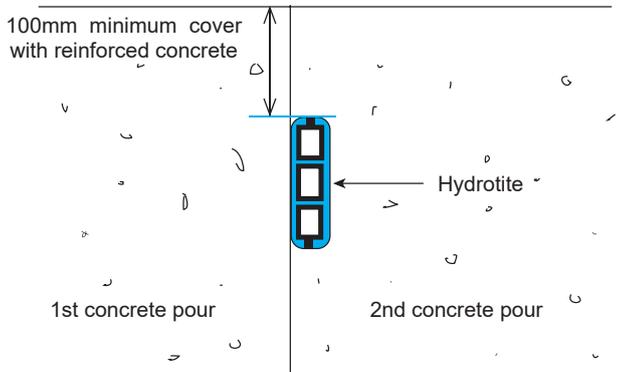
Hydrotite profiles should be fixed into position onto rough concrete surfaces using Leakmaster gun grade waterstop. The Leakmaster is to be applied to a clean dry surface via a standard caulking gun and is used to build up the rough concrete to a smooth surface i.e. the Leakmaster fills the imperfections in the concrete. Place the Hydrotite onto the bead of Leakmaster, using moderate hand pressure, press the Hydrotite down into Leakmaster until the Leakmaster oozes out from under the Hydrotite and there are no visible gaps between the Hydrotite and the concrete surface.

For vertical applications it may be necessary to use concrete nails in conjunction with the Leakmaster. Please take care not to cause cracking in the concrete.

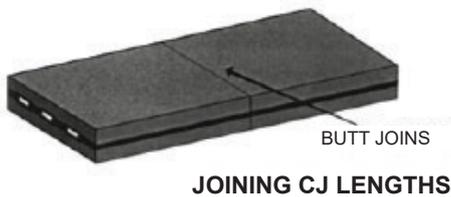
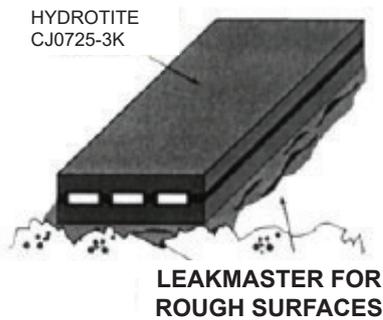
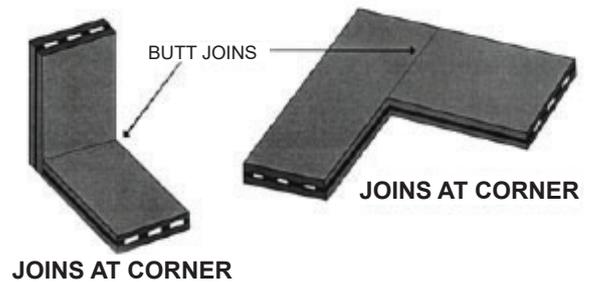
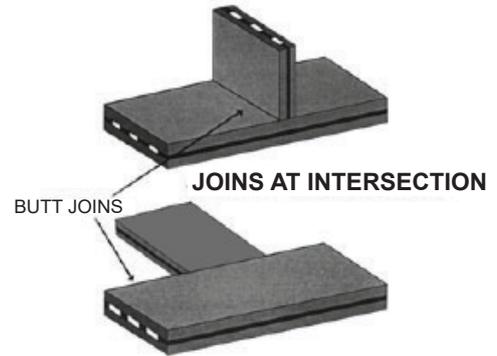
Do not place concrete until Leakmaster has cured sufficiently to avoid displacement during concrete pour. A bead of Leakmaster should be placed across any joints.

# Hydrotite Installation Guidelines

## Hydrotite Installation Guidelines — CJ Type



Typical application for Hydrotite



### Important notice

A Safety Data Sheet (SDS) and Technical Data Sheet (TDS) are available from the Fosroc website. Read the SDS and TDS carefully prior to use as application or performance data may change from time to time. In emergency, contact any Poisons Information Centre (phone 13 11 26 within Australia) or a doctor for advice.

### Product disclaimer

This document summarises our best knowledge of the product, including how to use and apply the product based on the information available at the time. You should read this and the TDS carefully and consider the information in the context of how the product will be used, including in conjunction with any other product and the type of surfaces to, and the manner in which, the product will be applied. Our responsibility for products sold is subject to our standard terms and conditions of sale. Parchem does not accept any liability either directly or indirectly for any losses suffered in connection with the use or application of the product whether or not in accordance with any advice, specification, recommendation or information given by it.